

CLAIMS

1. A method for producing nozzle-type openings in spray arms for dishwasher machines, characterised in that nozzle-type openings are cut out of the surface of the spray arm blank by laser after the spray arm blank has been produced.
2. The method for producing nozzle-type openings as claimed in Claim 1, characterised in that the openings have shapes deviating from a circular shape.
3. A device for carrying out a method for producing nozzle-type openings as claimed in Claim 1 or 2, characterised in that a device for fixing the spray arm blank is provided and a correspondingly positionable laser is arranged on this fixing device such that the surface of the spray arm blank can be fitted with nozzle-type openings.